





## Team NLM— Groundbreaking Innovator of Aluminum and Beyond

### Mission of the NLM Group (Corporate Philosophy)

Be forever committed to the development of new applications for aluminum and aluminum-related materials and thereby contribute to the improvement of people's quality of life and environmental protection.

## Message from the President & CEO

Since its establishment, the NLM Group has been a comprehensive manufacturer of aluminum products with diverse offerings ranging from aluminum raw materials to fabricated products.

Aluminum is lightweight, strong and possesses many other superb properties such as workability, corrosion resistance, thermal conductivity, electrical conductivity, and recyclability. These characteristics have made it the metal of choice for many applications that greatly benefit society.

The NLM Group develops aluminum and aluminum-related materials to supply highly diversified products for a wide range of industries. Our products all leverage the NLM Group's core strengths: highly original technologies for making the most of aluminum's properties, and a wealth of knowledge and expertise amassed over the years.

### Team NLM—Groundbreaking Innovator of Aluminum and Beyond

Everyone at the NLM Group is working together as a single, united team to ensure that customers can rely on us and will continue to choose the NLM Group as a partner. We are deploying the Group's comprehensive capacities to completely satisfy the heartfelt aspirations of every customer.

We always deeply ponder the question, "What will bring joy to our customers?" In that spirit, we are pursuing sustainable growth by vigorously pursuing the limitless and new possibilities arising with the changing times.

As we strive to improve the Group's overall corporate value by doing business in this manner, we remain committed to supporting customers in a wide variety of industries, thereby contributing to the improvement of people's quality of life and environmental protection.



*I. Okamoto*  
**Ichiro Okamoto**  
 President and Chief Executive Officer

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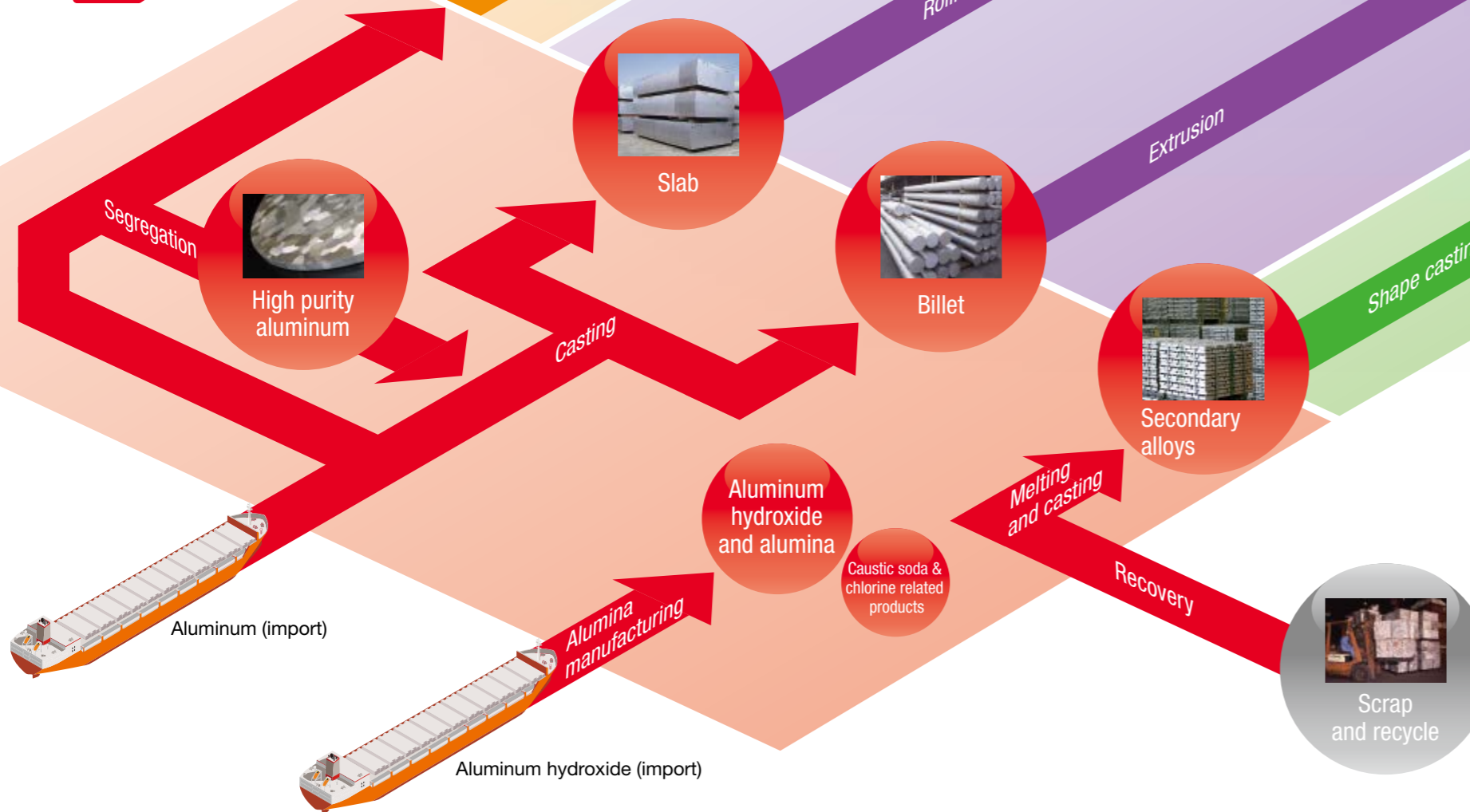
As a comprehensive manufacturer, the NLM Group provides total solutions, from aluminum materials to semi-manufactured and fully fabricated products.

As a comprehensive manufacturer, the NLM Group has established an aluminum production organization focused on its four main businesses. We produce high quality, high value added products.

### Aluminum Ingot and Chemicals

The NLM Group manufactures a wide variety of chemicals such as alumina and aluminum hydroxide used in aluminum raw materials such as flame retardants, ceramics, and grinding materials. In addition, we manufacture high purity aluminum and aluminum alloys at the highest levels of industrial production in the world.

### Aluminum Ingot and Chemicals



A wide range of products for society

- Automobiles..... P.9
- Machinery, Electronics, and Communications..... P.11
- Environment, Safety, and Energy..... P.13
- Public Works, Landscape, Construction..... P.15
- Transportation..... P.17
- Food, Health & Industrial Products..... P.19

### Aluminum Foil, Powder and Paste

Foil products  
Powder products  
Paste products  
Solar cell related products

### Variety of fabricated products

Automotive parts, transportation related products, electronic materials, panel products, heat exchanging products, food containers, landscaping products, building products, carbon products, etc.

### Fabricated Products and Others

### Aluminum Foil, Powder and Paste

The NLM Group constantly pursues the full possibilities of aluminum through innovative research and high precision material fabrication technology. We also create multi-material products with resins, films, and other materials to offer a wide variety of high quality, high performance aluminum foils, powders, and pastes.

### Fabricated Products and Others

The NLM Group offers a wide variety of extremely reputable, fabricated aluminum products such as aluminum foil for electrolytic capacitors, automotive parts, landscaping products, and building materials, such as those used in van and truck bodies, commercial refrigerator and freezer panels, and clean room panels.

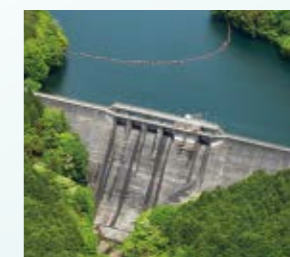
### Aluminum Sheet and Extrusions

The NLM Group offers aluminum sheets and extrusions for a diverse range of fields, including transportation, machinery, and electronics. We are applying our advanced designs and structural analysis technology to create many high precision, high quality sheets, as well as highly complex-shaped, difficult-to-manufacture extrusions.

#### Spotlight

#### Hydroelectric Power to Support Business Activities

The Nippon Light Metal Company utilizes the strong current of the Fuji River with two dams and six power plants to provide stable power to its Kambara Complex. The total amount of power generated is 142,500 kW, making it possible to supply most of the power needs of the complex.



Kakimoto Dam



Amahata Dam

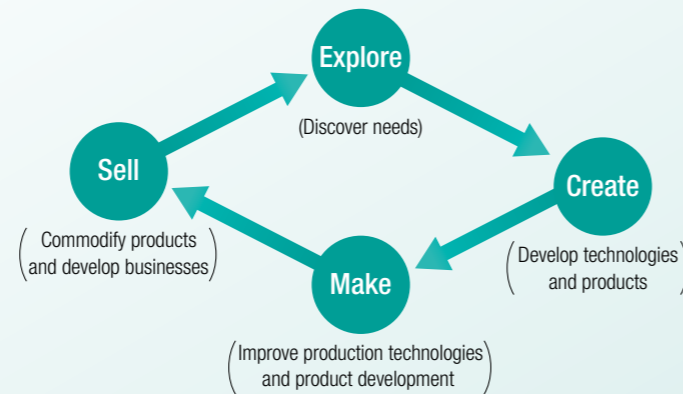


## The NLM Group's Yokogushi Development Platform\*1 leverages the Group's comprehensive capacities to meet diverse customer needs.

### Spotlight

#### Yokogushi Development Platform facilitates a single team driving business development

All the Group's employees share a single mindset: "explore customer needs and then find the right solution." Based on that spirit, the NLM Group uses a workflow of "explore, create, make, and sell" to produce high value added products and services that are competitive in the marketplace.



\*1 Yokogushi Development Platform: A cross-functional platform for developing multifunctional products

Transportation	Materials and Industrial Products	Automobiles	Machinery and Electronics	Communication	Environment, Safety and Energy	Public Works, Landscape, Construction, Building Materials	Food, Health, Daily Necessities	Service
Nippon Light Metal (Chemicals Div.)								
Nippon Light Metal (Rolled Products Div.), Nikkei Siam Aluminium (Rolled Products Div.), Toyo Rikagaku Kenkyusho								
Nikkeikin Aluminium Core Technology, Nikkei Extrusions, Riken Light Metal Industrial								
Toyo Aluminium Group								
Nikkei Panel System, Nikkei Siam Aluminium (Panel Div.)								
Nippon Fruehauf	Nippon Electrode	Nikkei MC Aluminium		NLM ECAL				
		Nippon Light Metal (Capacitor Foil Div.)		Sumikei Nikkei Engineering				
Nippon Light Metal (Metal Alloy and Industrial Parts Div.), Aluminum Wire Rod								
		Nikkei Matsuo				Nikkeikin OhLIS*2		
Nippon Light Metal (Heat Exchanger Div.), Nikkei Heat Exchanger, Nikkei Siam Aluminium, (Heat Exchanger Div.)								
Nikkei Information System								
Nikkei Logistics								
Nikkei Sangyo								

\*2 Special Subsidiary Company

### Spotlight

#### Corporate Governance

The NLM Group forms and decides on overall group strategies, distributes business resources strategically, and manages its respective companies to achieve sustained growth while strengthening its competitiveness with the goal of increasing its corporate value. (See page 23 for more about management organization.) In addition, as part of our effort to strengthen corporate governance, we are organizing and improving internal control systems, strengthening compliance positioning, and actively implementing risk management.



The NLM Group distributes its management policy and compliance handbook to all employees to ensure that the content takes root group-wide.

### Spotlight

#### Improving Product Safety and Quality

The NLM Group has obtained ISO 9001 international quality assurance certification (covering 49 sites as of October 2015) to ensure the quality and safety of the services and products provided by all of its companies.

Examination meetings are held prior to the start of production to allow the top executives of each company to issue final approval of product and new business development and to ensure that there are no problems with safety, quality, and cost.



Quality jishuken (self-directed kaizen continuous improvement activities)



Presentations of the results of quality jishuken

### Spotlight

#### Environmental Preservation and Health & Safety

The NLM Group Environmental Committee deliberates and decides upon basic measures such as activity policies related to the Group's environment management. The committee is composed of directors of NLM Holdings and presidents of each group company. The NLM Group operates in accordance with the ISO 14001 international environment management system (27 sites in Japan and 10 outside Japan certified as of March 2016) as it pursues group-wide environmental preservation initiatives.

In addition, we prioritize preservation of health and safety over all other activities, including Group-led measures to comply with health and safety laws, ensure safety in all operations, improve conditions to ensure proper workplace hygiene, and implement mental health measures.



Environmental Managers Meeting



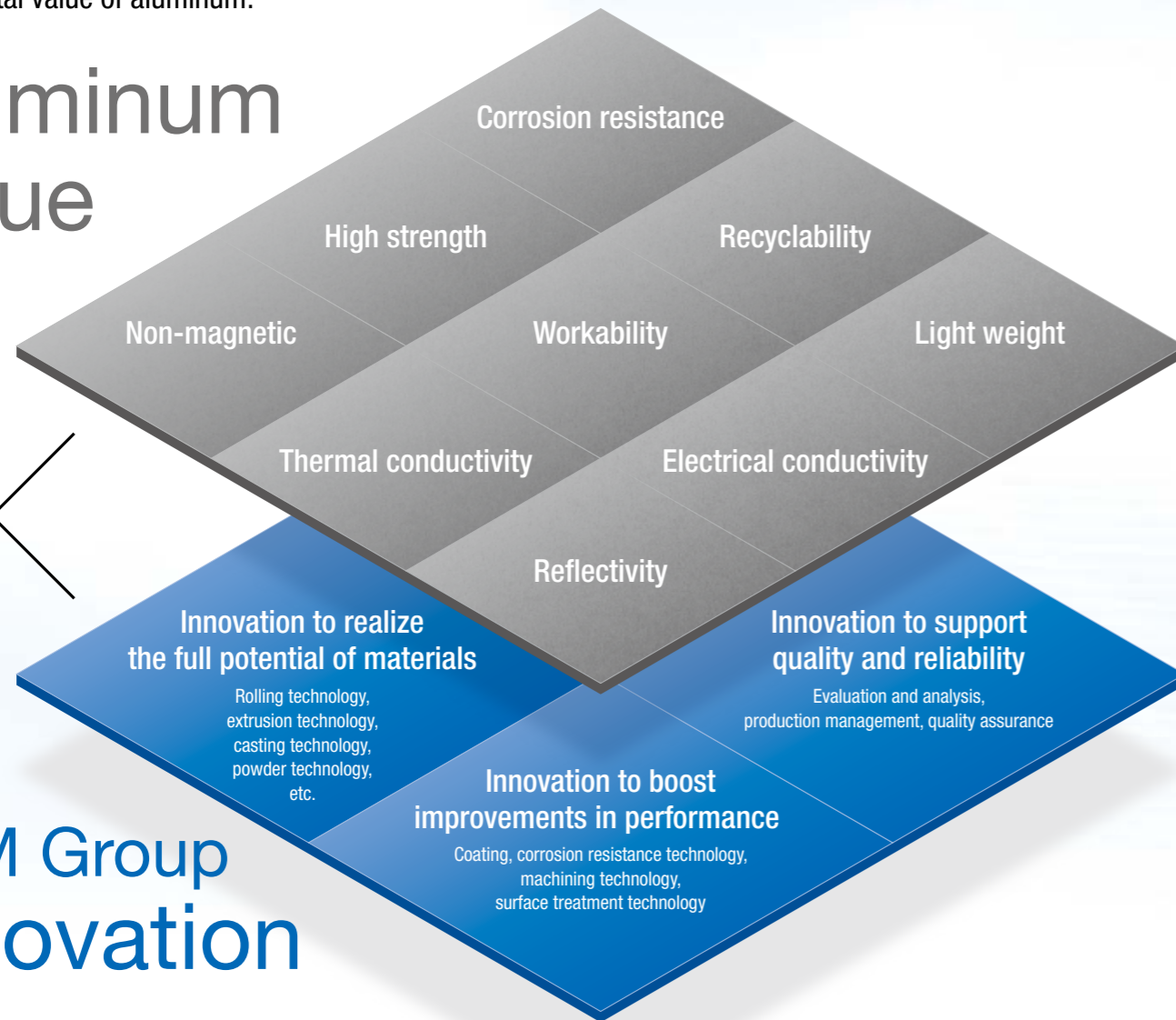
Environmental audit



Leveraging technology and knowledge built up over the years, the NLM Group creates high value added products and services.

The NLM Group seeks to create one-of-a-kind value by multiplying its culture of innovation with the fundamental value of aluminum.

## Aluminum Value

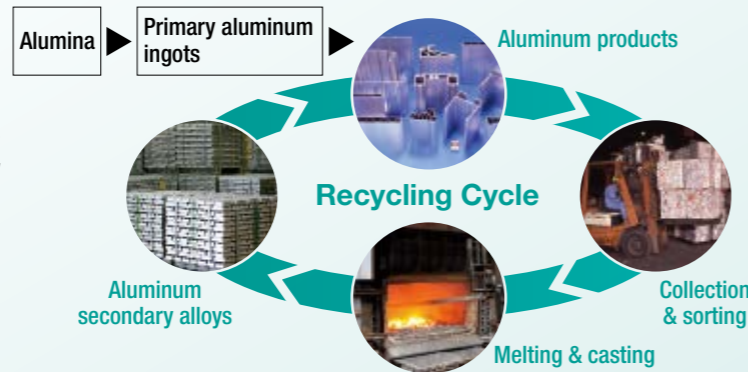


## NLM Group Innovation

### Spotlight

#### Recycling Aluminum for a Sustainable Society

Compared to other metals, aluminum does not corrode very easily. Also, since it has a low melting point, it is very easy to melt for recycling. In fact, recycling aluminum is very energy efficient, taking only 3% of the energy needed to manufacture new aluminum ingots.



## Advanced R&D Centers

With its various R&D centers leading the way, the NLM Group enthusiastically welcomes the challenge of creating new value.

### Nippon Light Metal Company Nikkei Research and Development Center

This is the overall NLM Group R&D center that supports horizontally integrated development by effectively applying the innovative technologies possessed by each group company. This center is focused on realizing products that meet customer needs to create new business opportunities.



### Nippon Light Metal Company Shimizu Plant, Kambara Chemical Plant

This company does chemical R&D directly at its plants. The Shimizu Plant is equipped with the highest level of aluminum hydroxide related technology in Japan, enabling speedy development. The Kambara Chemical Plant works on new product development such as caustic sodas, all varieties of inorganic compounds, and chlorinated organic compounds.



### Toyo Aluminium Core Technology Center

The Core Technology Center supports innovation in the fields of foils, pastes, and powders. It works to connect the current priorities of divisional R&D with the future plans of corporate R&D.

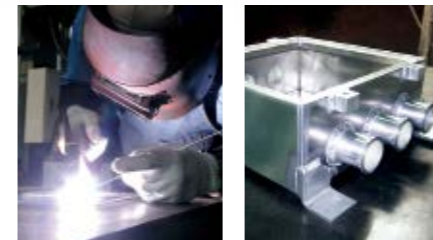


## High Level Fabrication Technology

The NLM Group possesses distinctive fabrication technology that makes the most of materials and adds even more value.

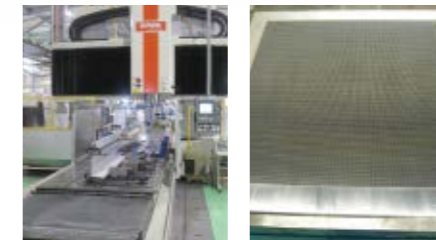
### Welding

The skilled technicians of Nikkei Metal's Inazawa Plant perform high precision welding at the millimeter level that even machines cannot reliably do. Working with MIG and TIG welding, they also support products in need of spot welding and FSW (friction stir welding) for very thick sheets of metal.



### High Precision Fabrication

Nikkei Technology Center performs high precision fabrication using unique technologies related to brazing, cutting, welding, assembly, rigging, and so on. The center obtained JIS Q 9100 certification in 2014 and also manufactures products for aerospace and military defense.



### Surface Treatment

Toyo Rikagaku Kenkyusho applies the metal surface treatment technology it has fostered since the beginning to bring out the maximum beauty and functionality of metal. Some of its original technology includes color anodizing aluminum, stainless steel and titanium.



Shisaku.com

If you ever want a small consultation on making a prototype or implementing a development plan, or wish to request testing, inspection, and so forth, first try **Shisaku.com**. (in Japanese only)

Shisaku.com

SEARCH

\*Shisaku.com searches a network of 120 of Japan's finest manufacturers to help customers find the right prototype service.



# 1 Automobiles

The NLM Group leverages its know-how and comprehensive group capacities as a fully integrated aluminum manufacturer to solve multilayered, multifaceted problems.

**Electrical and Electronic Components**  
Aluminum harnesses, water chillers for cooling power modules, etc.

**Gas Pedals, Brakes**  
Brake caliper bodies, etc.

**Climate Controls**  
Parallel flow sub-cooled condensers for automobile HVACs, etc.

**Body Structure and Exterior Components**  
Bumper reinforcement, etc.

**Interior Components**  
Seat slide rails, etc.

**Paint**  
Aluminum paste, etc.

**Power Controller Unit**  
Aluminum nitride powder, etc.

**Engine & Powertrain**  
Engine mount brackets, intercooler pipes, etc.

**Suspension & Wheels**  
Suspension components, etc.

Bumper reinforcement

Seat slide rail

Engine mount bracket

Intercooler pipe

Water chillers for cooling power modules

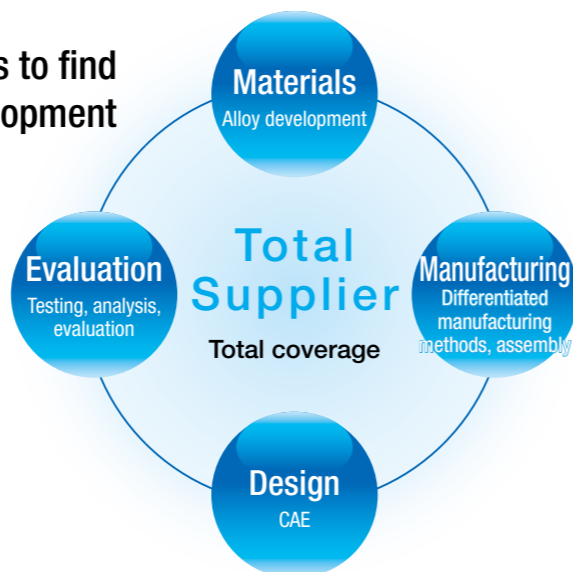
## » Solutions

Making the most of comprehensive Group capacities to find solutions to advanced problems in automobile development

NLM Group

In recent years, developed countries have further strengthened CO<sub>2</sub> emission regulations, which in turn has increased the need for weight reduction of automobiles. As such, aluminum has been highlighted as an ideal solution for achieving weight reduction since it has one third the specific gravity of steel and copper.

In these market conditions, the NLM Group has been leveraging its integrated system spanning materials, manufacturing, design, and evaluation to provide products that are optimized for the needs of its customers.



## » Products

### For Sensors, Honeycomb, Plugs



#### Alumina for ceramic materials

Nippon Light Metal (Chemicals Div.)

Alumina created using powder manufacturing technology that enables tailoring for the necessary properties for ceramic applications

### For Wire Harnesses



#### Aluminum wire harnesses for automobiles

Nippon Light Metal (Metal Alloy & Industrial Parts Div.)

Aluminum alloy wires with superior strength and bend tolerance to meet the need for weight reduction to improve fuel efficiency

### For Suspensions



#### Suspension components

Nikkeikin ACT

Each component's shape is designed and tested using optimized methods for manufacturing in terms of material selection as well as developed alloys, extrusion, and forging

### For Brakes



#### Brake caliper bodies

Nippon Light Metal (Metal Alloy & Industrial Parts Div.)

Integrated caliper body castings using original technology employing aluminum pipe inset casting

### For Sunroof Guiderails



#### Sunroof guiderail materials

Nikkeikin ACT

Superior products in terms of quality and cost competitiveness, used in a wide variety of automobiles throughout Japan, Europe, China, and North America

### For Paint



#### Metallic pigment Alpaste®

Toyo Aluminium

Aluminum pigments with coin-shaped particles for a smooth surface, with high design functionality, used as the topcoat for automobiles

### For Engine & Drivetrain Systems

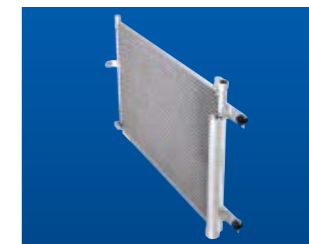


#### Abrasion resistance aluminum alloy NH42

Nikkei MC Aluminium

Aluminum alloys that are easy to handle and have abrasion resistance, which can reduce operating costs in the manufacturing of components

### For HVACs



#### IPFC (parallel flow sub cooled condensers) for automobile HVACs

Nippon Light Metal (Heat Exchanger Div.)

Nikkei Heat Exchanger

All aluminum condensers with superior thermal conductivity, strength and corrosion resistance due to original aluminum material development

### Spotlight

#### Development of the Unique Fabrication Process of FLEXCASTER™ to Transform Liquid Aluminum Directly into Sheet

Nippon Light Metal (Rolled Products Div.)

FLEXCASTER™ is a leading edge, high volume, continuous casting technology which can transform liquid aluminum into high quality coils of thin sheet in a single operation. Compared to the conventional method using the same chemical composition, this new method achieves 15% more strength and the same level of deep drawing performance as steel.

Automobile hood inner material (plate material made using FLEXCASTER™)



#### Global Aluminum Alloy Business Driven by Recycled Aluminum

Nikkei MC Aluminium

With bases in Asia and America, Nikkei MC Aluminium is developing its aluminum alloy recycling business and offering functional alloy materials, including original developed alloys.



Secondary alloys



# Machinery, Electronics, and Communications

Since aluminum is superior due to its light weight, thermal conductivity, electrical conductivity, and strength, the demand for it is ever increasing as products continue to evolve and become more advanced.



Nikkei server room and systems

## » Solutions

Responding to growing needs to deal with heat in electronics, by offering a broad lineup of products that address heat, from heat dissipation materials to cooling systems

Nippon Light Metal (Heat Exchanger Div.)	Nikkeikin ACT	Nippon Light Metal (Chemicals Div.)
Toyo Aluminium		

The NLM Group is concentrating its alloy development technology, heat design/analysis, molding technology, bonding technology, and related technologies to resolve heat issues. We have developed a variety of products such as liquid cooling systems that use all aluminum heat receiving and dissipation components. We also offer a variety of filler materials that have superior heat dissipation performance, in all manner of roughness, shapes, and purities tailored to customer needs.



Liquid cooling systems

Fillers

## » Solutions

Supporting equipment for the information networks that are indispensable to society

Nikkeikin ACT	Nikkei Panel System	NLM ECAL
Nikkei Sangyo		

The NLM Group supports the environmental equipment used for information networks by designing and delivering communication-related products that are lightweight, rigid, and have other necessary characteristics.



Mobile phone base station

Nikkei server room and systems

Aluminum double flooring

## » Products

### For Electronics



Etching circuit foil for IC cards

Toyo Aluminium

Etching circuit foil that provides high functionality to contactless banking and public transportation IC cards

### For Electronics



Aluminum electrolytic capacitors

Nippon Light Metal (Capacitor Foil Div.)

Aluminum electrolytic foil, which is the main material in aluminum electrolytic capacitors, jointly developed with Japan Capacitor Industrial Co., Ltd., the top manufacturer in the field of capacitors

### For Mobile Devices



High quality anodized sheets

Nippon Light Metal (Rolled Products Div.)

Anodized sheets with a non-yellowing color tone and a very high level of quality that is so stable that it dramatically improves yield rate

### For Mobile Devices

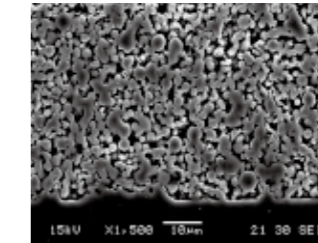


High purity alumina for sapphire boards

Nippon Light Metal (Chemicals Div.)

High purity alumina lineup made by improving the refining process of alumina as much as possible, for applications including LED boards and mobile phone cover glass

### For Electronics



Powder laminated foil

Toyo Aluminium

A laminated material created by sintering aluminum foil and powder together to form a porous body with a large amount of surface area

### For Digital Office Automation Equipment



Polygon mirrors & photoreceptor drums

Nikkeikin ACT

Cutting tubes for high precision photoreceptor drums and materials for polygon mirrors used to realize the high reflectivity needed in laser printers and other digital office automation equipment

### For Electronics



High conductivity plate material and components

Nippon Light Metal (Rolled Products Div.)

A full lineup of products to meet the demand for conductivity and strength, available in various made-to-order surface treatments (plating, conductive grease application) to reduce contact resistance

### For Mobile Devices



Photoluminescent alumite die-cast alloys

Nikkei MC Aluminium

Beautifully colored die-cast aluminum alloys produced using anodizing

## Spotlight

### Development of Hybrid Aluminum/Resin Manufacturing Technology

Nippon Light Metal (Rolled Products Div.)

Aluminum possesses the properties of heat dissipation, conductivity, and heat absorption. Resin possesses the properties of thermal insulation and chemical resistance. The NLM Group has developed the technology to join aluminum and resin to successfully manufacture an aluminum-resin hybrid. We anticipate such applications as smartphone chassis.



Hybrid product (smartphone chassis prototype)

### Aluminum with the Highest Level Purity in the World

Nippon Light Metal

The NLM Group produces high purity aluminum at the world-class 6N level (99.9999% pure) using industrial production techniques to meet a variety of customer needs.



High purity aluminum



# Environment, Safety, and Energy

The NLM Group contributes to safety and preservation of the environment in a variety of ways using its group-wide technical development capacities to make the most of the innate characteristics of aluminum in environmental applications.

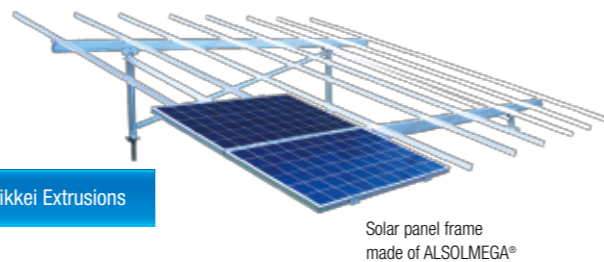


## » Solutions

### Expanding renewable energy with ALSOLMEGA®

Nippon Light Metal	NLM ECAL	Nikkeikin ACT	Sumikei-Nikkei Engineering	Nikkei Extrusions
Nikkei Sangyo	Riken Light Metal Industrial	Toyo Tokai Aluminium Hanbai	Nikkei Metal	

Solar panel frames are indispensable to implementing solar power generation. However, the conventional method involving heavy steel has been a problem in terms of construction difficulties as well as the load on installation structures. In response, the NLM Group has developed and commercialized a superlight solution that is about one-third the weight of traditional steel solar panel frames. It yields a variety of benefits: better construction performance, lower logistics costs, shorter lead time, longer life, installation location flexibility, and more.



## » Solutions

### MAXUS® neutron absorber material for both spent nuclear fuel pool racks and dry cask storage

Nikkeikin ACT	Nippon Light Metal	Toyo Aluminium
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MAXUS® is a powder metallurgical plate material created by mixing boron carbide powder, which possesses the ability to absorb neutrons, with aluminum powder. The realization of this high performance material, which meets the expectations of our customers, was made possible by the collective knowledge and know-how of each NLM division and the powder technology of Toyo Aluminium.



MAXUS®

## » Products

### For Solar Cells



#### ToyalSolar®

Toyo Aluminium

A backsheet material for solar cell modules, recognized by manufacturers around the world for its ability to dramatically improve the life of solar cell modules

### For Solar Cells



#### ALSOLAR®

Toyo Aluminium

Ink used to make the rear side electrodes of solar cells, indispensable to the manufacturing of high quality solar cells, and featuring superior weatherability

### For Anodizing Factories and Printing Plate Factories



#### Alkali collection device

Nikkei Sangyo

A device that separates caustic soda and crystalline aluminum hydroxide from the caustic waste that results during the etching process of aluminum surface treatment so that those substances can be reused

### For Disaster Prevention Equipment



#### Water supply tank

Nikkeikin ACT

A water supply container used for water during disasters, foldable for improved storability and very hygienic with the use of an inner lining

### For Disaster Prevention Equipment



#### Disaster prevention storage shed

NLM ECAL

Disaster prevention storage sheds that are very reliable for long-term storage of physical goods, including some solar-powered models

### For Soil



#### Aluminum chloride hexahydrate

Nippon Light Metal (Chemicals Div.)

Aluminum chloride hexahydrate for spreading on soil to control the soil's acidity

### For Seismic Motion Control



#### BRACEREE®

Riken Light Metal Industrial

An aluminum brace that is capable of reducing seismic motion in wooden houses during an earthquake using an aluminum hysteretic damper to absorb energy

### For Quakeproofing



#### Quakeproofing reinforcement brace

Sumikei-Nikkei Engineering

Quakeproofing reinforcement implemented using a variety of construction methods to match existing building structures

## Spotlight

### Nikkei Ecolas: Chrome-Free Colored Aluminum for Better Health and a Cleaner Environment

Nippon Light Metal (Rolled Products Div.)

Up until now, processing agents such as hexavalent chromium have been used in the pre-treatment stages of paint. However, since it became known that hexavalent chromium is highly toxic, world regulations have been enacted to restrict its usage.

In response, the NLM Group developed Nikkei Ecolas, a chrome-free colored aluminum which complies with ELV, WEEE, RoHS, and other such standards, and completely avoids the use of chrome, lead, and other materials and agents that negatively impact the environment.



Nikkei Ecolas, used on a truck



# Public Works, Landscape, Construction

The NLM Group contributes to better energy savings and durability in safe, secure, and comfortable spaces for everyday life, which feature both excellent product function and superior design.



## » Solutions

### Japan's first-ever aluminum floor systems for road bridges meet the need for weight reduction

Nikkeikin ACT

Nippon Light Metal

Nikkei Sangyo

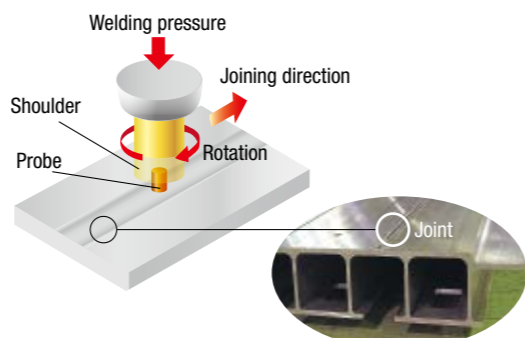
In recent years, an increasing number of aging bridges in Japan are reaching the point where they must be replaced. Nikkeikin ACT and the Nikkei Research and Development Center have been taking the lead in developing aluminum floor systems for road bridge applications. These systems, lightweight and with a high level of fatigue durability, scored a success when the first application in Japan came in at about one-fifth the weight of traditional concrete floor systems.



Road bridge employing aluminum floor slabs

#### Features of aluminum floor slabs for road bridges

Lightweight	High corrosion resistance	High durability
Prefabricated structure		Reduction of maintenance costs



Friction Stir Welding (FSW) technology for high strength joints

## » Products

### For Building Structures



#### ALMISSIMO

Riken Light Metal Industrial

An interior aluminum material that absorbs noise for a more comfortable environment, employed at stores that require quietness

### For Public Spaces



#### Comprehensive development for train station surroundings

Sumikei-Nikkei Engineering

Proposed for optimized facilities that are integrated into the environment and which provide nice landscaping for pedestrian decks, shelters, etc

### For Buildings (interior and exterior design)



#### Spandrels

Riken Light Metal Industrial

Building materials widely used for interior/exterior walls and ceiling finishing materials, in a lineup consisting of over 70 varieties with a bounty of color options

### For Refrigerators/Freezers (commercial)



#### Thermal insulation panels for refrigerators and freezers

Nikkei Panel System

Panel systems for refrigerators and freezers that enable precise temperature control and meet the needs of HACCP and the globalization of food distribution

### For Power Equipment



#### Environmental harmonious aluminum soundproof wall panel

Nikkei Extrusions

Panels which deliver superior deep bass noise-proofing in protection barriers used in power equipment, etc., employed at integrated production plants to reduce noise, dust and other such problems at worksites

### For Roads and Bridges

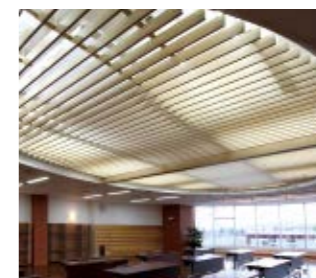


#### Remaining Formwork

Sumikei-Nikkei Engineering

Remaining Formwork used for concrete forming and designed as an exterior design material that remains after concrete has been poured

### For Buildings (interior and exterior design)



#### Interior/exterior louvers

Riken Light Metal Industrial

A lineup of a wide array of design louvers for use as blinds, light shielding, ventilation, and even construction design

### For Buildings (ceilings)



#### NEQRES series of quakeproof ceilings

Nikkei Panel System

Ceilings using compression braces that deliver twice the design bearing force of conventional braces, resulting in lower brace volume and material costs and more effective use of ceiling space

## Spotlight

### GENESTA Incombustible: CFC-Free Thermal Insulated, Incombustible Panels Designed for Environmental Performance



Nikkei Panel System

GENESTA Incombustible is a CFC-free, thermal insulated panel that is environmentally friendly because it has zero negative impact on the ozone layer and almost no negative impact on global warming. The panel is the result of a world-first application\*1 of HFO.\*2 It has great environmental performance, is certified as a fire prevention material, and meets the needs of food plants, refrigerators, and freezers.

\*1: World's first application for injected foam metal sandwich panels (Source: Nikkei Panel Systems' research)

\*2: HFO (hydrofluoroolefin)

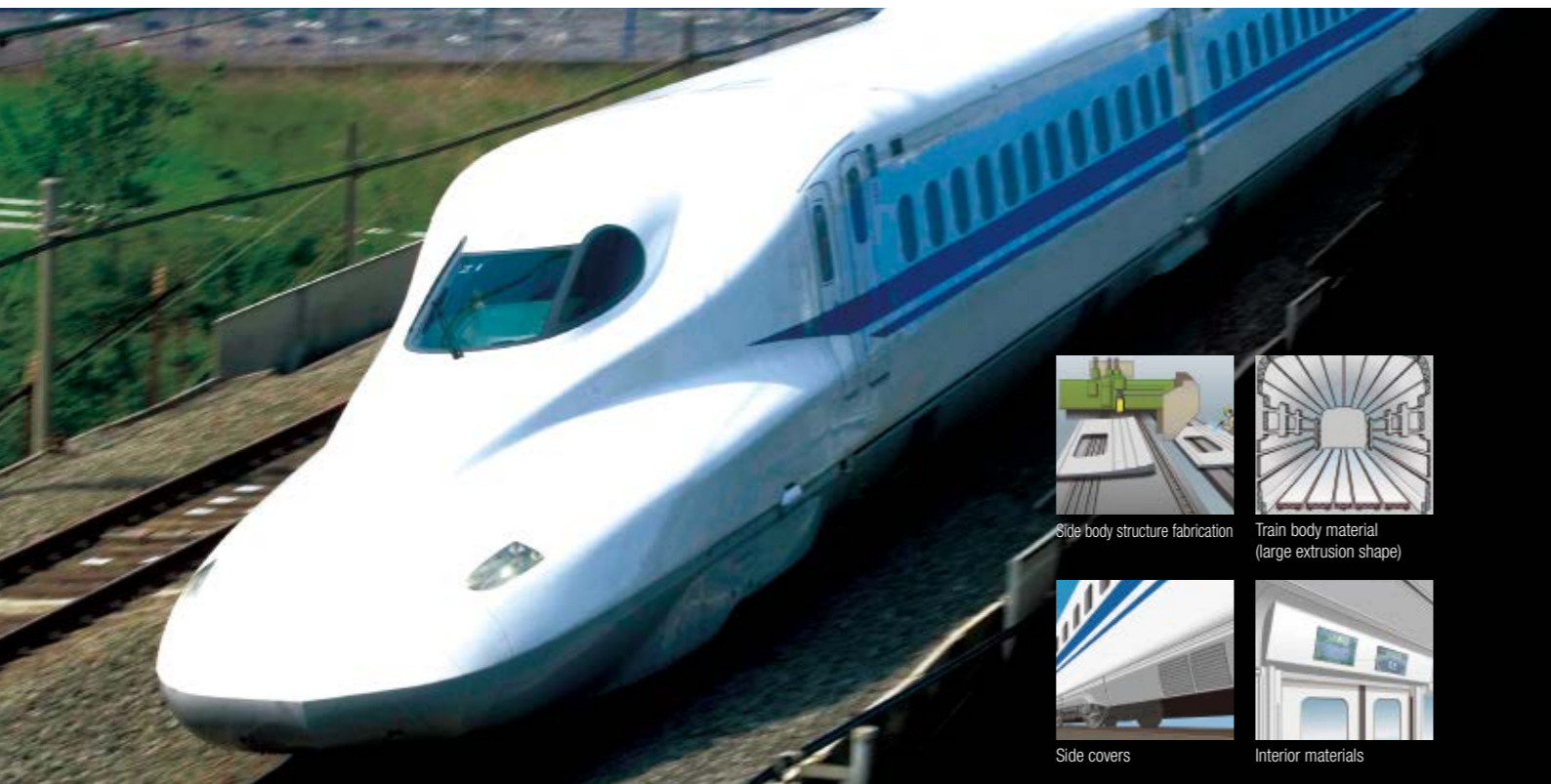


GENESTA Incombustible in use at the Toyosu Fish Market in Tokyo



# Transportation

The NLM Group is focused on developing products that make the most of the properties of aluminum with the Group's original fabrication technology to meet needs in many transportation fields, including *shinkansen* bullet trains.



## » Solutions

### Developing technologies to contribute to improvement of both the environmental performance and comfort of trains

Nikkeikin ACT

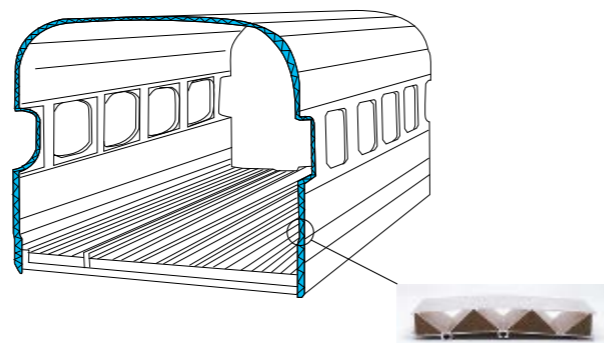
Nippon Light Metal (Rolled Products Div.)

In order to support the high speeds at which today's bullet trains travel, the materials used have to be both light and strong. In response, the NLM Group uses some of the best large-scale, hollow extrusion manufacturing technology in Japan to develop and manufacture aluminum alloy double skin structural material that is both light and very strong, used for the backbone. This double skin structural material has a truss shape section formed using a combination of triangular shapes.

Our solution has been adopted for the Tokaido, Sanyo, Tohoku, and Hokuriku *Shinkansen* bullet train lines. Our original technology and know-how has also contributed to the realization of all aluminum cars for some trains on other lines.



High precision extrusion technology



Aluminum alloy double skin structural material

## » Products

### For Freight Transportation



#### Vans

Nippon Fruehauf

A wide range of vans, from large to small, all watertight and efficient for carrying and handling

### For Freight Transportation



#### Temperature controlled vans

Nippon Fruehauf

A lineup of vans with fantastic features such as CFC-free, thermal insulating materials and CHILNO, an original chiller unit

### For Freight Transportation



#### Containers

Nippon Fruehauf

Containers that meet the needs of the modal shift to train and other freight transport systems

### For Freight Transportation



#### Hinged drop sides for loading onto trucks

Nikkeikin ACT

Enclosures for preventing objects from falling off the bed of the truck; featuring hinged drop sides that are very strong, light and durable so that truck beds can be widely used; can be installed on wing roof vehicles, as well

### For Transportation



#### Aluminum bridges

Nikkeikin ACT

Made from high strength aluminum alloy for welding, light and very strong to support the loading and unloading of construction and agricultural machinery

### For Freight Transportation



#### Wing roof

Nippon Fruehauf

Wing roof perfect for large items due to high handling efficiency

### For Freight Transportation



#### Trailers

Nippon Fruehauf

A full lineup of everything from van trailers to container chassis, as well as wing trailers to full trailers

### For Freight Transportation



#### Power-saving devices

Nippon Fruehauf

Tailgate lifters and various other power-saving devices that improve the efficiency of cargo handling work

### For Transportation

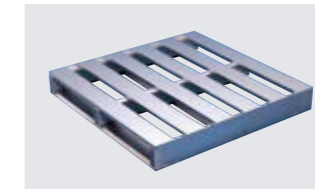


#### Fuel tanks

Nikkeikin ACT

Aluminum fuel tanks for trucks that are light, have superior corrosion resistance, and stay clean and good looking over a long period of time

### For Cargo Handling & Transportation



#### Aluminum pallets

Nikkeikin ACT

Aluminum pallets that do not build up static electricity and are very sanitary, used in a wide variety of logistics fields

## Spotlight

### Many Patents Earned for FSW, Original Technologies Supporting *Shinkansen* Bullet Trains

Nikkeikin ACT

FSW has many benefits, including higher strength than conventional welding, little distortion, and easy workability. FSW technology has been used in the *shinkansen* bogie cover, as well.



FSW technology

### Rose Motive: A Completely New Container Made to Commemorate the Group's 50th Anniversary

Nippon Fruehauf

Rose Motive was made using a completely new concept, never before applied to container design, to commemorate the 50th anniversary of Nippon Fruehauf. The NLM Group uses it for PR and community events.



Rose Motive



# Food, Health & Industrial Products

The NLM Group offers customer-oriented product ideas that are helpful in daily life for food, health, and industrial fields. These products are made from highly functional materials and are designed with full consideration for the environment.



## » Products

### For Pharmaceuticals



**READ-MAX®**  
Toyo Aluminium  
Aluminum foil for pharmaceutical tablet packaging that can be read by bar code readers without requiring the customary white background

### For Food



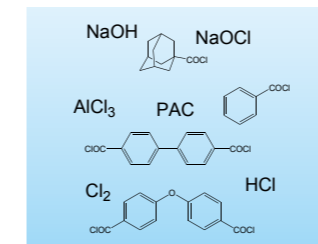
**Aluminum can and dispenser cleaning can**  
Nippon Light Metal (Container Div.)  
Originally developed large three-liter beer cans manufactured using drawing and ironing techniques

### For Food



**Thermal insulated panels for food processing plants**  
Nikkei Panel System  
Non-flammable, high thermal insulated panels that reduce the risk of contamination and cross-contamination

### For Various Industries



**Caustic sodas, inorganic chlorides, organochlorides**  
Nippon Light Metal (Chemicals Div.)  
A variety of originally manufactured inorganic and organic compounds

### For Food, Medical & Industrial Materials



**TOYAL LOTUS® water-repellent packaging**  
Toyo Aluminium  
Developed originally for the inside of yogurt container lids to keep the yogurt from sticking to the lid; currently working to expand into other applications

### For Food & Packaging



**TD series of printing ink**  
Toyo Aluminium  
Non-toluene type of aluminum pigment made using propyl acetate and ethyl acetate and other solvents, safe for the environment

### For Cosmetics



**Cosmicolor®: Aluminum pigment with interference color**  
Toyo Aluminium  
Pigment in which the reflection of light from the plating layer and aluminum flakes interfere with each other to make the hue change with the angle of view

### For Industrial Goods



**Carbon blocks for blast furnaces**  
Nippon Electrode  
The No.1 brand in the world thanks to high quality, high precision and a long life of over 20 years, used worldwide in large blast furnaces

## Spotlight

### Better Tasting Coffee in a Can— Jointly Developed with UCC Ueshima Coffee Co., Ltd.

Nikkeikin ACT

UCC's Largo brand of coffee beans is rapidly chilled immediately after the beans are roasted and then sealed inside the can. This new can tightly seals in the carbon dioxide gas and aroma components emitted by the coffee beans over the course of three weeks, for a 47% increase in aroma volume. Nikkeikin ACT and UCC hold joint patents for this special aluminum can.



UCC Largo canned coffee beans

### NLM Group Products Playing an Active Role in the Field of Sports

Nikkeikin ACT

NLM Group products play an important role in many different fields of activity, including the sports field. At the 2002 FIFA World Cup soccer tournament, jointly hosted by Japan and South Korea, seven of the ten stadiums used soccer goals made by Nikkeikin ACT. In recent years, the NLM Group has also been offering alloys developed for use in baseball bats.



Soccer goals



Metal bats



Fishing gear



Rugby goal posts





Aluminum Ingot and Chemicals
 Aluminum Sheet and Extrusions
 Fabricated Products and Others
 Aluminum Foil, Powder and Paste
 Sales and Marketing Site

# The NLM Group's Global Reach

The NLM Group is broadening its worldwide presence to keep pace with the globalization of its customers.



## Corporate Profile

<b>Trade name</b>	Nippon Light Metal Holdings Co., Ltd.
<b>Headquarters</b>	2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-8628 Japan
<b>Date of establishment</b>	October 1, 2012
<b>Capital</b>	39,085,000,000 yen
<b>Sales</b>	464,405 million yen (consolidated)
<b>Employees</b>	12,961 (consolidated)

\*The data shown above is for fiscal 2015, or current as of the end of March 2016.

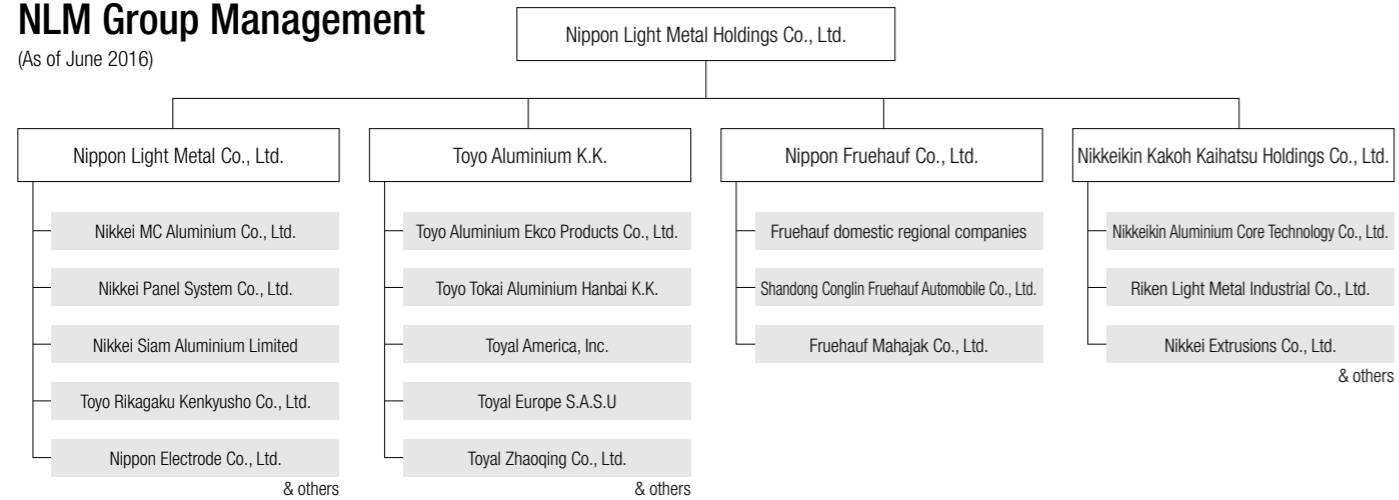
## Executives (As of June 24, 2016)

<b>Directors</b>			
<b>Chairman of the Board and Director</b>	Takashi Ishiyama	<b>Director</b>	Koji Ueno
<b>President and CEO</b>	Ichiro Okamoto	<b>Director</b>	Hiroyasu Hiruma
<b>Director</b>	Toshihide Murakami	<b>Director</b>	Shozo Hamamura
<b>Director</b>	Yasunori Okamoto	<b>Director</b>	Masato Ono <sup>1</sup>
<b>Director</b>	Mikio Shimizu	<b>Director</b>	Ryoichi Hayashi <sup>1</sup>
<b>Director</b>	Masao Imasu	<b>Director</b>	Haruo Ito <sup>1</sup>
<b>Director</b>	Hiroshi Yamamoto		1 Outside director
<b>Audit &amp; Supervisory Board Members</b>			
<b>Audit &amp; Supervisory Board Member</b>	Nobuo Matsumoto	<b>Officers</b>	
<b>Audit &amp; Supervisory Board Member</b>	Takayuki Tsuchida	<b>Officer</b>	Takashi Hara
<b>Audit &amp; Supervisory Board Member</b>	Koji Fukui	<b>Officer</b>	Masamichi Ueda
<b>Audit &amp; Supervisory Board Member</b>	Yuzuru Fujita <sup>2</sup>	<b>Officer</b>	Hirokazu Takatoku
<b>Audit &amp; Supervisory Board Member</b>	Toshihito Hayano <sup>2</sup>	<b>Officer</b>	Minoru Sotoike
<b>Audit &amp; Supervisory Board Member</b>	Koji Yasui <sup>2</sup>	<b>Officer</b>	Hideki Amimura
		<b>Officer</b>	Kotaro Yasuda
		<b>Officer</b>	Kazuto Sanada

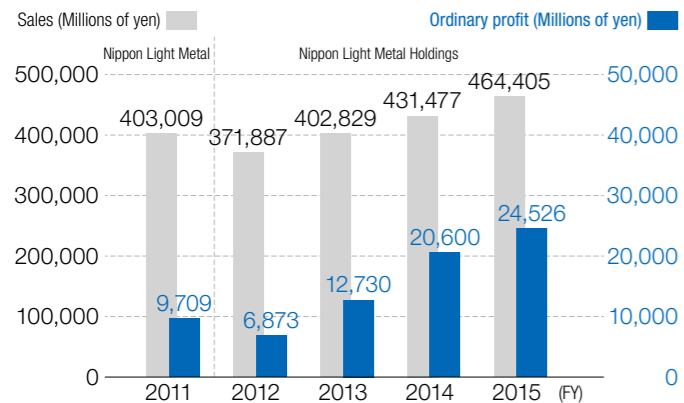
<sup>2</sup> Outside member

## NLM Group Management

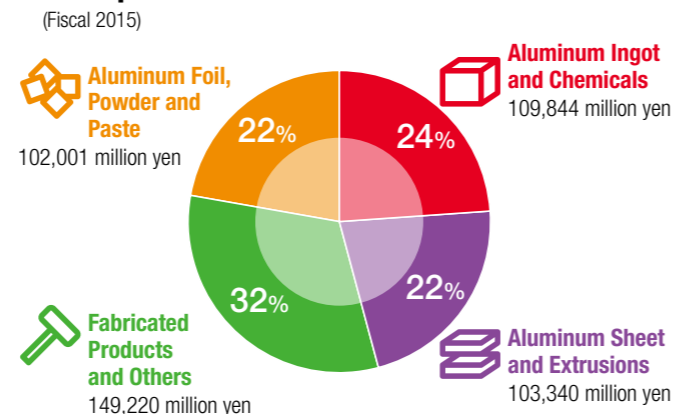
(As of June 2016)



## Consolidated Business Performance



## Composition of Consolidated Sales (Fiscal 2015)



## Corporate History

### 1939 ▶▶ First Founding

- 1939 · Nippon Light Metal Co., Ltd. incorporated jointly by Furukawa Electric Co., Ltd., and Tokyo Dento (currently TEPCO) to start aluminum smelting.
- 1940 · Aluminum smelting at Kambara Plant (currently Kambara Complex) started.
- 1941 · Aluminum production at Shimizu Plant started.
- 1945 · Nippon Electrode Co., Ltd. established.
- 1949 · Listed on the Tokyo Stock Exchange.

### 1952 ▶▶ Second Founding & Progress

- 1952 · Capital and technology cooperation with Aluminium Limited (currently Rio Tinto Alcan Inc.) of Canada established.
- 1962 · Nikkei Building (former headquarters building) completed in Ginza, Tokyo.
- 1963 · Technical ties with Fruehauf International Limited of the U.S. started. Nippon Fruehauf Co., Ltd. established.

### 1974 ▶▶ Fabrication Business Development

- 1974 · Merger with Nikkei Aluminium Co., Ltd.
- 1978 · Merger with Nikkei Aluminium Rolling Co., Ltd.
- 1984 · NLM Group construction material business integrated to establish Shin Nikkei Co., Ltd.
- 1985 · Nikkaru Extrusion Co., Ltd. merged into Nippon Light Metal Co., Ltd. (currently Nikkei Kambara Co., Ltd.).
- 1986 · Sales division of NLM Group's construction material department merged into Shin Nikkei Co., Ltd.
  - Nonfemet International Aluminium Co., Ltd. established in Shenzhen, China.
- 1989 · Nikkei Kako Co., Ltd. merged into Nippon Light Metal Co., Ltd.
- 1991 · Taishin Light Metal Co., Ltd. merged into Nippon Light Metal Co., Ltd.
- 1995 · Nikkei Techno-Research Co., Ltd. merged into Nippon Light Metal Co., Ltd. Nikkei Research and Development Center (NRDC) established.
- 1996 · NLM headquarters moved to Higashi-shinagawa, Shinagawa-ku, Tokyo.
  - Capital participation in Toyo Aluminium K.K. initiated.
- 1999 · Toyo Aluminium K.K. merged into Nippon Light Metal Co., Ltd.
- 2000 · Nikkei Shoji Co., Ltd. merged into Nikkei Sangyo Co., Ltd.
  - Shin Nikkei Co., Ltd. established as a 100% subsidiary.
- 2002 · Panel system division separated to establish Nikkei Panel System Co., Ltd.
  - Extrusion and light pressure fabricated products division (except Container section) separated to establish Nikkeikin Aluminium Core Technology Co., Ltd.
  - Toyo Aluminium division merged into Toyo Aluminium K.K.

### 2003 ▶▶ Global Business Development

- 2003 · Alcan Nikkei Siam Ltd. (currently Nikkei Siam Aluminium Limited.) established as consolidated subsidiary.
- 2004 · NI Nikkei Shenzhen Co., Ltd., a company for fabrication and sales of aluminum extrusion products for automobile parts, established jointly with Nonfemet International Aluminium Co., Ltd.
- 2005 · M.C. Nikkei Aluminium (Kunshan) Co., Ltd. (currently Nikkei MC Aluminium (Kunshan) Co., Ltd.) established.
- 2007 · Casting and die casting business merged with M.C. Aluminum Co., Ltd., a subsidiary of Mitsubishi Corp., to establish Nikkei MC Aluminium Co., Ltd., later becoming subsidiary.
  - Toyal Zhaoqing Co., Ltd. established in Zhaoqing, China by Toyo Aluminium K.K.
- 2008 · Nikkei (Shanghai) Body Parts Co., Ltd. established in Shanghai, China.
- 2010 · All shares of Shin Nikkei transferred to JS Group Corporation (currently LIXIL Group Corporation).
  - Nikkei (Shanghai) International Trading Co., Ltd. established in Shanghai, China.
- 2011 · Nikkeikin Kakoh Kaihatsu Holdings Co., Ltd., an intermediate stock holding company, established to control the group's extrusion and extrusion process business.
- 2012 · Nippon Light Metal Holdings Co., Ltd. established as a pure holding company for the Group.
  - Completion of raw materials shift from bauxite to aluminum hydroxide at Nippon Light Metal's Shimizu Plant.
- 2014 · Nippon Light Metal Co., Ltd. discontinues its electrolytic aluminum smelting business.
- 2015 · Toyo Rikagaku Kenkyusho becomes a subsidiary.



## List of Major Group Companies

### **Nippon Light Metal Holdings Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-8628 Japan

Tel: +81-3-5461-8601

Business content: Management and control of subsidiaries and all activities incidental or related thereto.

Group Business

- Manufacture and sale of alumina, aluminum hydroxide, various chemicals, and aluminum ingots/alloys
- Manufacture and sale of aluminum rolled products and aluminum extrusion products
- Manufacture and sale of transportation-related products, electronic materials, aluminum fabricated products such refrigerator/freezer panels, and carbon products, as well as services such as transportation, information processing, and insurance
- Manufacture and sale of foil and powder products

### **Aluminium Wire Rod Co., Ltd.**

5443 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3203 Japan  
TEL: +81-54-388-2662

### **NLM ECAL Co., Ltd.**

161 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3203 Japan  
TEL: +81-54-388-3555

### **Nikkei Technology Center Co., Ltd.**

1-11 Nishiki-kitamachi, Kaizuka City, Osaka 597-0092 Japan  
TEL: +81-724-23-9235

### **Sumikei-Nikkei Engineering Co., Ltd.**

Shin-ei Building, 2-35-13 Kameido, Koto-ku, Tokyo 136-0071 Japan  
TEL: +81-3-5628-8500

### **Toyo Rikagaku Kenkyusho Co., Ltd.**

1961 Somagi, Tsubame City, Niigata 959-1284 Japan  
TEL: +81-256-62-5175

### **Toyo Tokai Aluminium Hanbai Co., Ltd.**

Honmachi Yamamoto Building, 4-1-10 Minamihonmachi, Chuo-ku, Osaka City, Osaka 541-0054 Japan  
TEL: +81-6-6245-1071

### **Toyo Aluminium Ekco Products Co., Ltd.**

Orix Honmachi Building, 1-4-1 Nishihonmachi, Nishi-ku, Osaka City, Osaka 550-0005 Japan  
TEL: +81-6-6110-1301

### **Toyo Aluminium K.K.**

Midotsuji Daiwa Building, 3-6-8 Kyutaromachi, Chuo-ku, Osaka City, Osaka 541-0056 Japan  
TEL: +81-6-6271-3151

### **Nikkei MC Aluminium Co., Ltd.**

Ueno Building, 2-6-2, Kaji-cho, Chiyoda-ku, Tokyo 101-0044 Japan  
TEL: +81-3-5297-5800

### **Nikkei Extrusions Co., Ltd.**

2100 Ochiai-cho-abe, Takahashi City, Okayama 716-0061 Japan  
TEL: +81-866-22-6021

### **Nikkei Kambara Co., Ltd.**

161 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3297 Japan  
TEL: +81-54-385-4321

### **Nikkeikin Aluminium Core Technology Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-0002 Japan  
TEL: +81-3-5461-9392

### **Nikkeikin OhLiS Co., Ltd.**

1-34-1 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3203 Japan  
TEL: +81-54-385-4462

### **Nikkeikin Kakoh Kaihatsu Holdings Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-0002 Japan  
TEL: +81-3-5461-8310

### **Nikkei Sangyo Co., Ltd.**

5-12 Matsubara-cho, Shimizu-ku, Shizuoka City, Shizuoka 424-0825 Japan  
TEL: +81-54-353-5271

### **Nikkei Information System Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-0002 Japan  
TEL: +81-3-5461-8787

### **Nikkei Niigata Co., Ltd.**

1572-19 Taro-dai, Kita-ku, Niigata City, Niigata 950-3101 Japan  
TEL: +81-25-255-3141

### **Nikkei Heat Exchanger Co., Ltd.**

161 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3297 Japan  
TEL: +81-54-385-2164

### **Nikkei Panel System Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-0002 Japan  
TEL: +81-3-5461-1170

### **Nikkei Logistics Co., Ltd.**

RBM Kyobashi Building, 3-4-8 Hacchobori, Chuo-ku, Tokyo 104-0032 Japan  
TEL: +81-3-6222-7720

### **Nikkei Hokkaido Co., Ltd.**

43-3 Harumi-cho, Tomakomai City, Hokkaido 053-0002 Japan  
TEL: +81-144-55-7161

### **Nikkei Matsuo Co., Ltd.**

813-1 Asamagahara, Shimonogo, Ueda City, Nagano 386-1211 Japan  
TEL: +81-268-38-0001

### **Nikkei Metal Co., Ltd.**

4-20-15 Chiyoda, Naka-ku, Nagoya City, Aichi 460-0012 Japan  
TEL: +81-52-331-6261

### **Nippon Light Metal Co., Ltd.**

NYK Tennoz Building, 2-2-20 Higashi-shinagawa, Shinagawa-ku, Tokyo 140-8628 Japan  
TEL: +81-3-5461-9211

### **Nippon Electrode Co., Ltd.**

5600 Kambara, Shimizu-ku, Shizuoka City, Shizuoka 421-3203 Japan  
TEL: +81-54-385-3141

### **Nippon Fruehauf Co., Ltd.**

Atsugi Headquarters: 3034 Kamiechi-uenohara, Atsugi City, Kanagawa 243-0281 Japan  
TEL: +81-46-285-3111  
Tokyo Headquarters: Shinagawa East Building, 1-6-34 Konan, Minato-ku, Tokyo, 108-0075 Japan  
TEL: +81-3-5715-0150

### **Riken Light Metal Industrial Co., Ltd.**

3-2-1 Magarikane, Suruga-ku, Shizuoka City, Shizuoka 422-8530 Japan  
TEL: +81-54-281-1111

### **Huafon Nikkei Aluminium Corporation**

1111 YueGong Road, JinShan District, Shanghai, China  
TEL: +86-21-67276665

### **Shandong Conglin Fruehauf Automobile Co., Ltd.**

3 North Rd., Conglin Industry Dist., Longkou, Shandong, China  
TEL: +86-535-8567976

### **Shandong Nikkei Conglin Automobile Parts Co., Ltd.**

3 North Rd., Conglin Industry Dist., Longkou, Shandong, China  
TEL: +86-535-8567839

### **Toyo Precision Appliance (Kunshan) Co., Ltd.**

Headquarters and Plant: 188, Gao Ding Rd. Kunshan Economic & Technical Development Zone, Jiangsu, China  
TEL: +86-512-57812388

### **Nikkei (Shanghai) Body Parts Co., Ltd.**

1368 Songhua Rd., Qingpu Industry Park, Shanghai, China  
TEL: +86-21-5986-9388

### **Nikkei (Shanghai) International Trading Co., Ltd.**

137 Xianxia Rd., Shanghai 200051, China  
TEL: +86-21-62369659

### **Nikkei MC Aluminium (Kunshan) Co., Ltd.**

No.8 ShengXi Road, Kunshan Economic Technology Development Zone, JiangSu Province, China  
TEL: +86-512-57631946

### **Nikkei MC Aluminium (Thailand) Co., Ltd.**

78/1 Moo2, Bangna-Trad Highway Km. 36 Wellgrow Industrial Estate T.Pimpa A.Bangpakong Chachengsao 24180 Thailand  
TEL: +66-38-522296

### **Nikkei Siam Aluminium Limited**

30 Moo 14, Paholyothin Road, K. M. 47, Tambon Klong 1, Amphur Klongluang, Pathumtani 12120 Thailand  
TEL: +66-2909-7300

### **Fruehauf Mahajak Co., Ltd.**

67/16 Moo.5, Kokfad, Nongchok, Bangkok 10530 Thailand  
TEL: +66-2548-3733

### **Nikkei Panel System Vietnam Co., Ltd.**

8th Floor, Dai Minh Convention Tower, 77 Hoang Van Thai St., Tan Phu Ward, Dist. 7, Ho Chi Minh City, Vietnam  
TEL: +84-8-5416-8080

### **Toyal America, Inc.**

1717 North Naper Boulevard, Suite 201, Naperville, Illinois 60563 U.S.A.  
TEL: +1-630-505-2160

### **Nikkei MC Aluminum America, Inc.**

6875 South Inwood Drive Columbus Indiana 47201 U.S.A.  
TEL: +1-812-342-1141

### **Toyal Europe S.A.S.U.**

14 rue Gambetta 78600 Le-Mesnil-Le-Roi, France  
TEL: +33-1-34-931020